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**D3219-1**  
**Job Sheet 195240**



**Part No:** D3219-1

**Job Qty:** 100 pcs

**Part Name:** Plate



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/16/19

**Job Tracking No:**

**Due Date:** 5/28/19

**Created By:** Jason Leroux

**Type:** SOLD

**Description:**

**Note:** DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|-----------------------------|---------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                             |         |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Waterjet - Flow - 1         | 100 pcs | 5/28/19    | 5/28/19  | 0.01      | 2.08    | Waterjet - Flow       |           | 02/19/05/21 |
| 120   | QC 8                        | 100 pcs | 5/28/19    | 5/28/19  | 0.00      | 0.00    | QC 8 - 12             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 14             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 17             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 20             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 25             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 3              |           |             |
|       |                             |         |            |          |           |         | QC 8 - 32             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 33             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 35             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 39             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 4              |           |             |
|       |                             |         |            |          |           |         | QC 8 - 44             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 45             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 49             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 58             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 8              |           |             |
|       |                             |         |            |          |           |         | QC 8 - 9              |           |             |
|       |                             |         |            |          |           |         | QC 8 - 68             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 67             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 1 (A)          |           |             |
|       |                             |         |            |          |           |         | QC 8 - 47             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 40             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 52             |           |             |
|       |                             |         |            |          |           |         | QC 8 - 23             |           |             |
| 150   | Packaging 3-1 - Stock - B4B | 100 pcs | 5/28/19    | 5/28/19  | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 2 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 3 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 4 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 5 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 6 - B4B |           |             |

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|                |         |         |           |                        |                  |
|----------------|---------|---------|-----------|------------------------|------------------|
|                |         |         |           | Packaging 3 - 7 - B4B  |                  |
|                |         |         |           | Packaging 3 - 8 - B4B  |                  |
|                |         |         |           | Packaging 3 - 9 - B4B  |                  |
|                |         |         |           | Packaging 3 - 10 - B4B |                  |
|                |         |         |           | Packaging 3 - 11 - B4B |                  |
|                |         |         |           | Packaging 3 - 12 - B4B |                  |
|                |         |         |           | Packaging 3 - 13 - B4B |                  |
|                |         |         |           | Packaging 3 - 14 - B4B |                  |
|                |         |         |           | Packaging 3 - 15 - B4B |                  |
|                |         |         |           | Packaging 3 - 16 - B4B |                  |
|                |         |         |           | Packaging 3 - 17 - B4B | SLG              |
|                |         |         |           | Packaging 3 - 18 - B4B |                  |
|                |         |         |           | Packaging 3 - 19 - B4B |                  |
|                |         |         |           | Packaging 3 - 20 - B4B |                  |
|                |         |         |           | Packaging 3 - 21 - B4B |                  |
|                |         |         |           | Packaging 3 - 22 - B4B |                  |
|                |         |         |           | Packaging 3 - 23 - B4B |                  |
|                |         |         |           | Packaging 3 - 24 - B4B |                  |
|                |         |         |           | Packaging 3 - 25 - B4B |                  |
|                |         |         |           | Packaging 3 - 26 - B4B |                  |
|                |         |         |           | Packaging 3 - 27 - B4B |                  |
|                |         |         |           | Packaging 3 - 28 - B4B |                  |
|                |         |         |           | Packaging 3 - 29 - B4B |                  |
|                |         |         |           | Packaging 3 - 30 - B4B |                  |
|                |         |         |           | Packaging 3 - 31 - B4B |                  |
|                |         |         |           | Packaging 3 - 32 - B4B |                  |
|                |         |         |           | Packaging 3 - 33 - B4B |                  |
|                |         |         |           | Packaging 3 - 34 - B4B |                  |
|                |         |         |           | Packaging 3 - 35 - B4B |                  |
|                |         |         |           | Packaging 3 - 36 - B4B |                  |
| 160 QC 21 - SA | 100 pcs | 5/28/19 | 0.00 0.00 | QC 21 - SA - 21        | DAG              |
|                |         |         |           | QC 21 - SA - 70        | 21               |
|                |         |         |           | QC 21 - SA - 53        | 9-85 MAY 23 2019 |

Part Op **100** - 1-Cut as per Dwg D3219  
 Descriptions: **120** - (QC8- Inspect parts - second check)  
**150** - (Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\* STOCK IN STEP CELL\*\*\*  
**160** - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item  | Component Name     | Quantity             | Operation               | Container          |
|--------------|--------------------|----------------------|-------------------------|--------------------|
| M6061T6S.125 | 6061-T6 .125 Sheet | 9.6400 sf (.0964 ea) | 100-Waterjet - Flow - 1 | 5018009<br>5138922 |

## Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M6061T6S.125   | 10       | 81        | 0         |

## Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type | Special Comments |
|---------|-------------|--------------------------------|----------------|------|------------------|
| 1       | Plate       | 0.316inches + 0.006<br>- 0.001 | 0.322<br>0.315 |      |                  |
| 2       | Plate       | 2.293inches ± 0.005            | 2.298<br>2.288 |      |                  |
| 3       | Plate       | 0.375inches ± 0.010            | 0.385<br>0.365 |      |                  |
| 4       | Plate       | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |
| 5       | Plate       | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |



**Container No: S182873**



**Part: D3219-1**

**Job No: 195240**

**Serial No/Batch: S182873**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

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**Date: 05/22/19**